

Vydyne® B 25 GF BK EST KW2

polyamide 6



Vydyne B 25 GF BK EST KW2 is standard flow, organic heat stabilized, 25% glass-fiber reinforced PA6 resin. Available in black, this product is also lubricated for improved machine feed and flow.

General

Regional Availability	• North America	• Europe	• Asia Pacific
Additive	• Heat Stabilizer	• Lubricant	
Features	• Chemical Resistant • Good Flow • Organic Heat Stabilized	• Gasoline Resistant • Good Heat Resistance	• General Purpose • Lubricated
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical

	dry	cond.	Unit	Test Standard
Density	1.32	-	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	0.8	*	%	
Flow : 23°C, 2.00 mm	0.4	*	%	
Water Absorption				ISO 62
Equilibrium, 23°C, 50% RH	2.2	*	%	

Mechanical

	dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)	7800	4800	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	157	92	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.2	6.6	%	ISO 527-2

Impact

	dry	cond.	Unit	Test Standard
Notched Izod Impact Strength, +23°C	12	18	kJ/m ²	ISO 180/1A

Thermal

	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	210	-	°C	
0.45 MPa, Unannealed	215	-	°C	
Melting Temperature	220	*	°C	ISO 11357-3

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Electrical	Value	Unit	Test Standard
Comparative Tracking Index (3.00 mm)	575	V	IEC 60112
Flammability	Value		Test Standard
Flammability			UL 94
1.50 mm	HB		
3.00 mm	HB		
Injection	Value	Unit	
Drying Temperature	80 - 90	°C	
Drying Time	≥ 3	h	
Rear Temperature	230 - 260	°C	
Middle Temperature	230 - 260	°C	
Front Temperature	230 - 260	°C	
Nozzle temperature	230 - 260	°C	
Processing (Melt) Temperature	230 - 260	°C	
Mold Temperature	80 - 90	°C	

